

**PART NUMBER** 

# PFR19-1921

**DESCRIPTION** 

### REAR SUBFRAME REAR BUSH INSERTS

### **INSTALLATION GUIDE**

## Contents (parts per pack):

- 2 x Polyurethane A Bushes 1 x Grease
- 2 x Polyurethane B Bushes
- 2 x Polyurethane C Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

# DURABILITY PERFORMANCE "Igh Pe" "I

# **Fitting Instructions:**

- 1. Support rear subframe. Loosen all bolts on subframe. Remove rear mount bolts and washers completely to lower subframe to access to the rear mounts.
- 2. Clean any dirt or debris from around the rubber bush and voidings. Apply some of the supplied grease on the inner face of the inserts.
- 3. Fit 'A' Insert from the top and fit 'B' insert from the bottom of the bush Figure 1.
- 4. Fit 'C' insert into the bore of the mount from the bottom. Insert 'C' functions as a subframe alignment insert. Figure 1.
- 5. Refit rear mounts bolts and washer to refit subframe. Tension all hardware to manufacturers recommended torque settings.

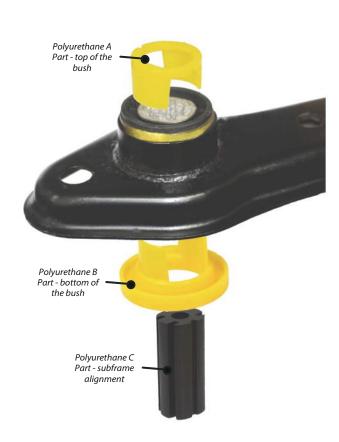


Figure 1 - diagram showing how the polyurethane parts fit inside subframe

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