

PART NUMBER

PFR5-4613

DESCRIPTION

REAR SUBFRAME REAR BUSH INSERT

Contents (parts per pack): INSTALLATION GUIDE

2 x Polyurethane A inserts

2 x Polyurethane B inserts

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work

All fasteners must be tensioned to manufacturer's torque settings.



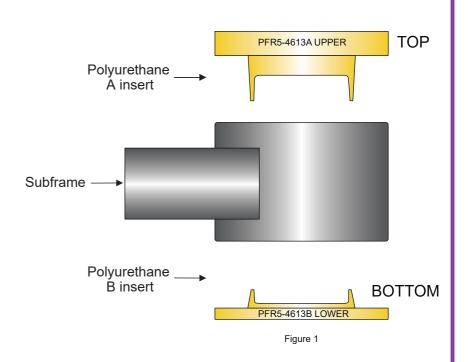
Fitting Instructions:

The subframe will need to be lowered to fit these inserts. Do not remove the original rubber bushes.

- 1. Remove any hardware connecting the subframe to the chassis and support the subframe with a hydraulic transmission stand or axle stands.
- 2. Lower the subframe until sufficient access is gained to the top of the bushes.

Tip: Clean away any rubber flashing from the original bush and apply some washing-up liquid to the inserts prior to fitting them to aid in inserting them into the voiding of the OE bushes.

- 3. From the top side of the subframe, fit the longer of the two inserts (5-4613A) into the OE bush.
- 4. From the underside of the bush, fit the shorter insert (5-4613B).
- 5. Refit the vehicle's subframe and any associated hardware and tension all hardware to the manufacturer's recommended torque settings.



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