

# POWERFLEX®

PART NUMBER

## PFR57-920

DESCRIPTION

## REAR SUBFRAME BUSH

### INSTALLATION GUIDE

#### Contents (parts per pack):

- 4 x Polyurethane Bushes
- 1 x PTFE/Silicone Grease
- 4 x Polyurethane B Bushes
- 4 x Anodised Aluminium Sleeves
- 4 x Anodised Aluminium B Sleeves



Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

#### Fitting Instructions:

1. Remove original rubber bush from the rear subframe.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Push polyurethane part B (with the flat side) in the upper position on the subframe and with the flat side facing towards the outside of the car, as shown in Figure 2.
4. Apply some of the supplied grease into the bore of the polyurethane bush and press fit the anodised aluminium B sleeves (with a flat side) into the bore of the polyurethane B bush so that it sits flush outside.
5. Fit the round bushes and sleeves into the lower position on the subframe.
6. Re-fit the subframe to the vehicle and tension all hardware to manufacturers recommended torque settings.

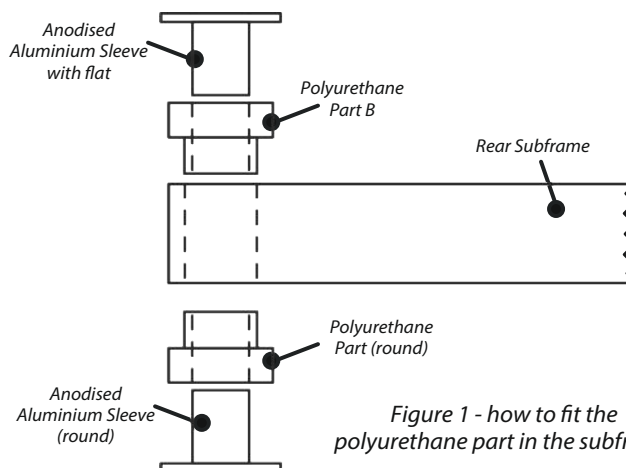


Figure 1 - how to fit the polyurethane part in the subframe

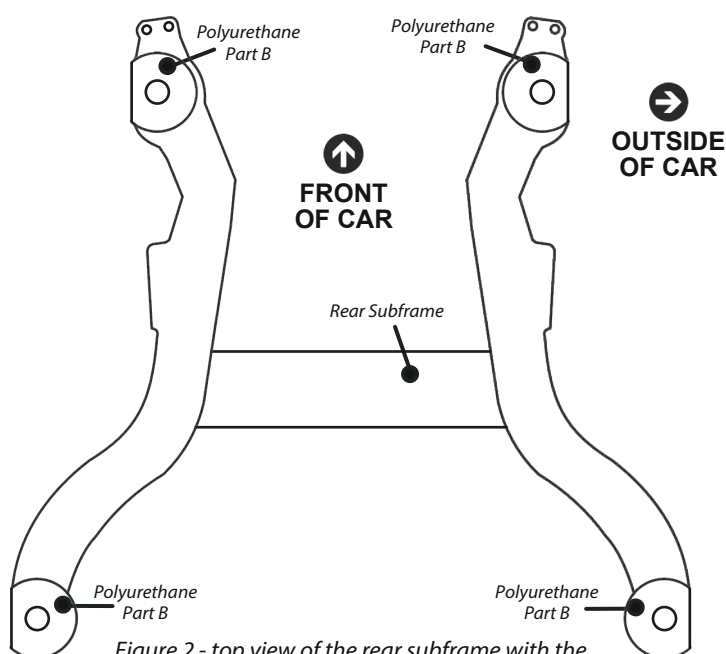


Figure 2 - top view of the rear subframe with the polyurethane parts fitted in