

PART NUMBER

PFR68-121

DESCRIPTION

FRONT ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

- It is recommended that:
 -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

Note: It should not be necessary to remove the engine mount from the vehicle.

- 1. Clean any dirt and corrosion from the engine mount.
- 2. Fit the polyurethane inserts into the engine mount from both sides so they sit against the bracket, as shown in figures 3 and 4.
- 3. Using the original nut and bolt, fit the cover back onto the engine mount and tension all hardware to manufacturers recommended torque settings.



Figure 2 - The engine mount



Figure 3 - exploded view showing how the insert fits inside the engine mount







Figure 1 - showing polyurethane insert fitted inside the engine mount



Figure 4 - showing polyurethane insert fitted inside the engine mount

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